



9411 Corsair Road
Frankfort IL 60423 US
800.552.0299 Phone
815.464.5650 Fax
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EMERGENCY PHONE 1-800-255-3924

TECHNICAL DATA SHEET

PRIMER T

Description:

Primer T is a single component non-CFC solvent based surface activator. This activator is designed to promote the speed of cure of Adhesive Systems anaerobic adhesives and sealants. This activator is highly flammable.

Typical applications and performance:

Primer T is used where increased cure speed of Adhesive Systems anaerobics products is required. It is especially recommended for applications with passive metals or inert surfaces and with large bond gaps. Use of activator is particularly recommended for cure conditions below 15°C. Fixture time and cure speed achieved as a result of using Primer T depends on the adhesive used and the substrate bonded.

Liquid properties:

Active Ingredient:	Basic copper salts
Solvent:	Heptanes
Appearance:	Green liquid
Specific Gravity @ 20°C:	0.79
Flash Point:	15°F

Directions for use:

- 1. Spray or brush on the activator on both mating surfaces to be bonded. For small gaps treatment on only one surface may be adequate. Contaminated surfaces may need repeated treatment to remove any dissolvable contamination.**
- 2. Allow the solvent time to evaporate until surfaces are dry.**
- 3. After priming, parts should be bonded within 7 days.**
- 4. Whenever possible, move surfaces in relation to each other to distribute the adhesive. Secure the assembly and await fixturing before any further handling.**

Engineering Excellence

For technical information
and support call **1-800-552-0299** or visit our website at

www.instantca.com